



Dart Aerospace Ltd.
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D3256-1

Job Sheet 185963



Part No: D3256-1

Job Qty: 4 ea

Part Name: Access Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev:A New Issue 07-09-28 EC verified by:DD IPP Rev:b ECN 1052 07-10-31 DD verified by:EC IPP REV:A 16.10.05 ADD NEW DT TOOL DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		11/29/18	0.00	0.39	Waterjet - Flow		SC 18/12/04
110	QC	4 pcs		11/29/18	0.00	0.00	QC2 Waterjet-1		SC 18/12/04
120	QC	4 pcs		11/29/18	0.00	0.00	QC8-2		38
130	Brake NC	4 pcs		11/29/18	0.08	2.04	Brake NC 1		9-89
140	QC	4 pcs		11/29/18	0.00	0.00	QC5		MAR 15 2019
150	Packaging	4 pcs		11/29/18	0.00	0.00	Packaging3		MAR 19 2019
160	QC21-SA	4 Ea		11/29/18	0.00	0.00	QC21		MAR 19 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	3.9480 sf (.987 ea)	100-Waterjet - Flow - 1	5021857

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	4	140	0

Part Specifications

Specifications could not be found.

Plex 11/7/18 1:27 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____		Rework ☐	☐	Skid-tube ☐	☐	Cross tube ☐	☐	Water Jet ☐	Engineering ☐
NCR No. _____		Scrap ☐	☐	Machining ☐	☐	Small Fab ☐	☐	Prod. Eng. Coord. ☐	Quality ☐
		Use-as-is ☐	☐	Thermoforming ☐	☐	Finishing ☐	☐	Rec/Store/Packaging ☐	Other ☐
		Suspected Unapproved ☐	☐	Large Fab ☐	☐	Composite ☐	☐	Supplier ☐	☐
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
DART Aerospace Ltd. 1270 Aberdeen Street Hewesbury, ON K64 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S134651 Part: D3256-1 Job No: 185963 Serial No/Batch: S134651 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/04/18 Disposition Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval									
				CAUSE CATEGORY					
				☐	Power Loss/Surge	☐	Positioned Wrong		
				☐	Folio/Program	☐	Outside Dimensions		
				☐	Grain	☐	Over/Under tolerance		
				☐	Weld	☐	Part Incorrect		
				☐	Wrong Stock Pulled	☐	Part Lost/Missing		
				☐	Out of Sequence	☐	Part Moved		
				☐	Off-set	☐	Drawing		
				☐	Mislabeled	☐	Finish		
				☐	Fit/Function	☐	Misread		
				☐	Misaligned/off center	☐	Turning Sequence		
Past Exp. Date ☐ Misidentified ☐ Past Due ☐									

